



MODEL 6120 SERIES Hydraulic Pumping Unit (HPU) W/Logo

INSTALLATION MANUAL



B&B ARMOR

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MADE IN THE USA



Your safety is extremely important to us. If you have any questions or are in doubt about any aspect of the equipment, please contact us.

INTRODUCTION

Welcome!

Congratulations on your purchase of a B&B ARMR Hydraulic Pumping Unit (HPU). In addition to providing detailed operating instructions, this manual describes how to install, maintain, and troubleshoot your HPU. If you require additional assistance with any aspect of your installation or operation, please contact us.

We have years of experience in all aspects of perimeter security and related disciplines, and our products are used throughout the world to control access and to protect people, equipment, and facilities. We offer a broad range of vehicle barrier and related security services:

- Turnkey installations
- Routine barrier preventative maintenance or emergency repairs (including work on non-B&B ARMR products)
- Spare or replacement parts
- Custom designs or special installations
- Equipment upgrades (modernize your old equipment with state-of-the-art hydraulics and control systems)
- Ancillary security equipment such as security guard enclosures, card readers, security lighting, and many other security related products.
- Technical support via telephone and possible on site support with advanced scheduling.

Safety



SYMBOL MEANING:



The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of non-insulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instruction in the literature accompanying the product.

B&B ARMR does not assume responsibility for injury to persons or property during installation, operation, or maintenance. As the user, you are responsible for correct and safe installation, operation, and maintenance of this equipment. Users must follow the specific instructions and safety precautions located in this manual. In addition they must: Follow the safety standards of the Occupational Safety and Health Administration (OSHA), as well as other applicable federal, state, and local safety regulations and industry standards and procedures. For installation outside the United States, users must also follow applicable international, regional, and local safety standards. Engage only trained and experienced staff to install, operate, and maintain the equipment. Ensure that all repairs are performed correctly, using properly trained technicians and the correct tools and equipment.



This HPU comes with a power ON/OFF switch. Although this switch does cut the power to the motor and various other devices, always use correct lock-out and safety procedures when servicing the unit. This unit is designed to be operated with the covers in place. Extreme caution should be used when operating without covers.

Additional system safety devices may be included with this barrier system:

- Vehicle loop detector(s) – Safety loop
- Traffic arms
- Traffic lights

How to Contact Us

If you have any questions or experience any problems with your vehicle barrier—or if we can help you with any other facility security issues—please contact us directly at:

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System Installation Record

To assist in documenting the products installed in your system, please take a minute to record the following reference information. This information can be located on the blue B&B ARMR model number plate located on the product.

Additional columns are added for your convenience in documenting other components in the system.

Site:			
Job #:			
Date:			
Serial Number:			
Model Number:			
Voltage:			
Phase:			

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1 ORIENTATION

1.1 Overview

The model 612x hydraulic pumping unit is designed to operate hydraulic barriers that require medium pressure and low flow. The electric motor is operated by a system pressure switch connected directly to a gear hydraulic pump which operates independently from the signal command. The oil from the pump is drawn through a filter and directed into a speed control valve through a directional control valve. The flow control valve monitors the operational speed of the barrier. The operating logic controls a series of manifolds and valves to ensure the correct position of the barriers based on input controls from any set of dry contacts.



The HPU contains **HIGH VOLTAGE** components that can cause serious injury or death. Only trained service technicians should attempt any repair. Ensure at all times that proper safety lock-outs, barrier safety braces and all other safety systems are in place prior to any maintenance or service.

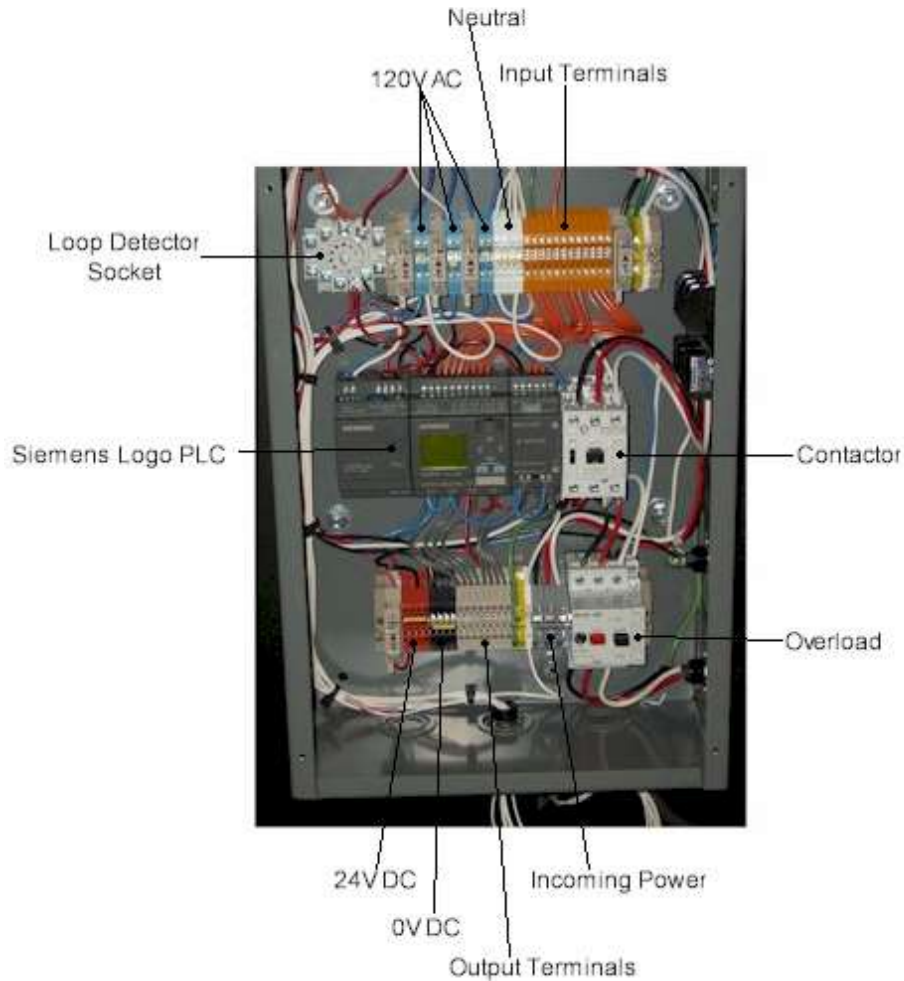


The HPU is a hydraulic system that can be under extreme pressure. Caution should be used when working in and around unit without proper covers in place.

1.1.1 Electrical Control Box

The electrical control box contains the electrical components and a programmable logic controller that is pre-programmed with the barrier's operating logic. The unit has a minimum 1.5 horsepower, 208 / 240-480 volt, three-phase motor. (A single-phase motor is available on special order.) An overload circuit protects the motor in the event of power fluctuations. The control unit is 120-volt, single-phase with 24-volt dc output. The key components of the electrical control box are shown in Figures 1-1a through 1-1c.

Figure 1-1a: Hydraulic Unit and Control System Electrical Box



1.1.2 Hydraulic System

The key components of the hydraulic unit are shown in Figures 1-1a through 1-1c. The motor powers a hydraulic pump that delivers oil through a series of valves as directed by the control unit. If the beam is in the up position for extended periods, the control circuit monitors any drift in the beam's position and automatically corrects the position. The unit includes a manual operation override so the beam can be raised and lowered during power outages.

1.1.3 System relief Valve

The system relief valve enables the system to be de-pressurized during maintenance and service operations.

Figure 1-1b: Hydraulic Unit Left Side View



Figure 1-1c: Hydraulic Unit Right Side View



1.1.4 Cabinet

The pump cabinet houses the pumping unit components. The hydraulic pump enclosure is lockable. Typical environmental operation is between 0 F and 110 F. Typical enclosure is designed to provide a NEMA level 3R rating.

1.1.5 Options

The 612x series HPU's are available with a broad array of options and field installed kits. Consult your ordering documentation to determine whether your system has the optional equipment.

2 INSTALLATION

2.1 Introduction

This section of the manual describes the procedure to set-up and configure a 612x Series HPU for first-time operation. The product ships from the factory tested and ready for deployment following these steps.



DANGER: High voltage electrical components are located in the Hydraulic Pumping Unit (HPU) cabinet. Service by qualified technicians only.



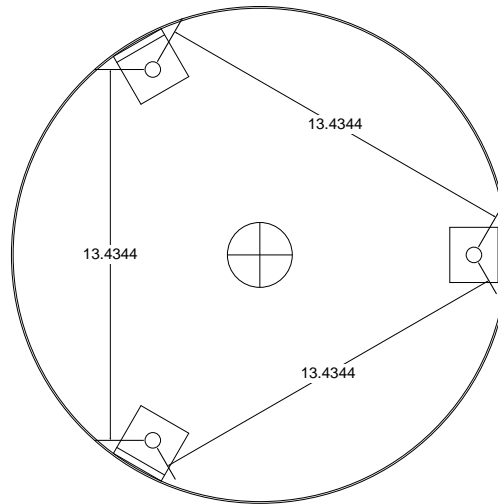
CAUTION: Heavy components and pinch points are present in this product. Use extreme care and proper lifting techniques when servicing this unit.

NOTE: The hydraulic hoses are constructed with JIC fittings to allow removal and installation without sealant. Care should be used when disconnecting the pressure side of the hose to insure the pressure has been released prior to disconnecting the fitting. The pressure can be relieved by activating the down control button and visually watching the cylinder close. If the hydraulic cylinder does not fully close, the hose is still under pressure and must not be serviced until the directional control valve has been manually released and the cylinder can be verified to be in a fully released position and the barrier is in the lowered (no pressure) position.

2.2 Site Preparation

The hydraulic pumping unit should be securely fastened prior to operation. The feet are designed to accept a standard concrete anchor for mounting. If the unit is put on a steel structure, it should be mechanically connected to prevent unnecessary vibration. The unit is designed with a large open area to allow the positioning of conduits. Normal construction

sequence would have the electrical, control and hose conduit running together before turning up out of the concrete slab. The pumping unit is then positioned over the conduits and anchored into place. The power and control conduits terminate into the electrical box. The hydraulic conduit should not extend beyond the height of cabinet base. This conduit elevation will allow the hose freedom to move during the application of pressure, without scraping the sides of the hose against a sharp top edge of the conduit.



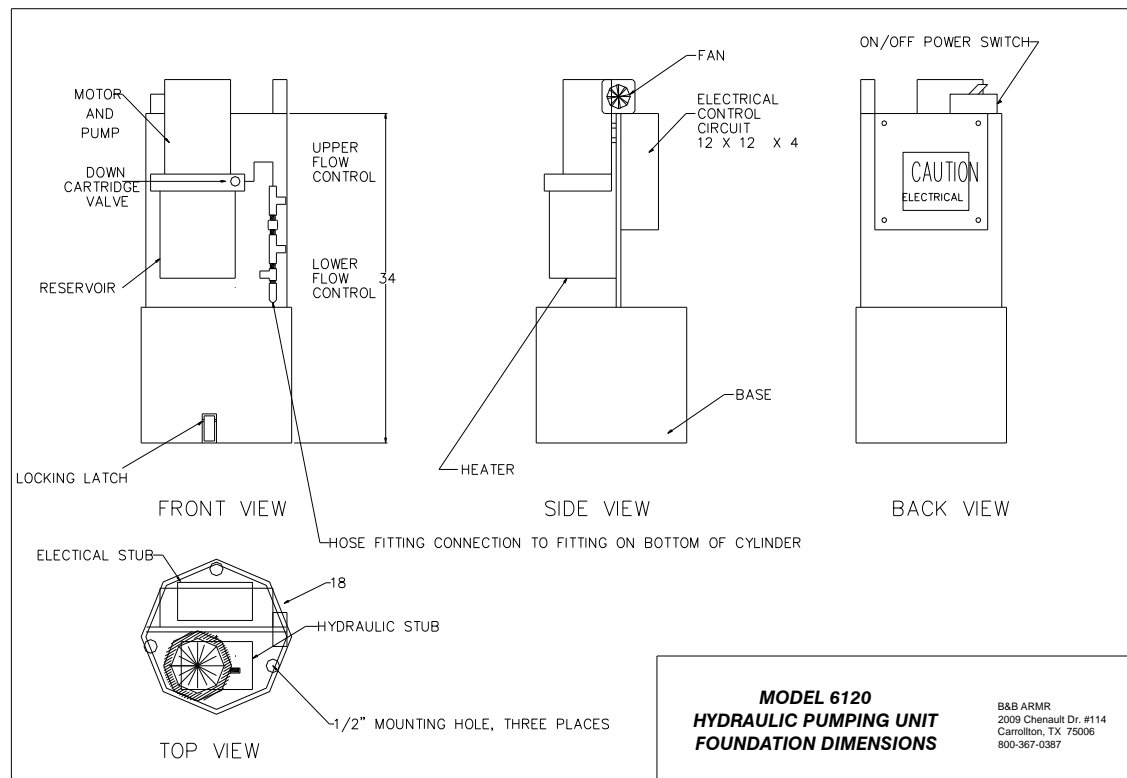


Figure 1 Concrete Pad Dimensions

2.3 Hydraulic Unit Installation

- 2.3.1 Place the hydraulic unit on the pad over the exposed conduits and bolt the unit in place. (The feet on the unit will accept standard concrete anchors.) If you mount the unit to an intermediate steel structure, make sure that structure is securely fastened to the pad.
- 2.3.2 Terminate the electrical conduits in the electrical box and the hydraulic hose conduit onto the JIC fittings. The hydraulic conduit should not extend above the height of the unit's internal ring. This will allow the hydraulic hose to move slightly when pressure is applied without rubbing against any sharp edges on the conduit.
- 2.3.3 Install the hose by pulling it into the conduit, making sure to protect the hose from any sharp edges. When you cut the hose to length do not cut it too short, as the hose will shrink slightly in length when under pressure.
- 2.3.4 Connect the “up” hose fitting to the bottom of the flow control valve and connect the “down” hose fitting to the left side of the pump at the tank breather for model 712 configurations. For model 730 swap the hoses. (see Figure 1-1c). ***note verify connections with barrier manual.***

- 2.3.5 After connecting the hose at the pump you must purge air from the lines. **Verify the motor power is OFF.** Hand-crank the motor clockwise until oil comes out of the hose. Stop cranking and terminate the hose on the bottom fitting of the hydraulic cylinder. Terminate the breather line on the top fitting of the hydraulic cylinder.

2.4 Control System Installation

For this section, refer to Figure 1-1a (*Hydraulic Unit and Control System Electrical Box*).

Install three-phase or single-phase power (as appropriate to your Model 712) to the upper left corner of the electrical box. For three-phase systems use the terminals marked L1, L2, L3, Neutral, and Ground. For single-phase 220-volt systems use the terminals marked L1, L2, Neutral, and Ground. And for single-phase 120-volt systems use the terminals marked L1, Neutral, and Ground.

All devices that require ac power (such as the loop detector, radio remote, traffic light, and infrared beam) can get 120-volt ac from the upper left side of the electrical cubical.

Most other wiring is low-voltage (24-volt dc). Terminate all low-voltage inputs on the orange terminal blocks at the top of the electrical box. Wire all switching devices (barrier up, barrier down, limit switch, and so on) so that each device gets 24-volt dc positive power from the red terminal blocks. Attach each device's input termination point wire to the appropriate I terminal block (I1, I2, I3, etc.) and the device's output termination point wire to the appropriate Q terminal block (Q10, Q2, Q3, etc.). (The I and Q termination point can be referenced in figure 1-1a.) A summary of typical key control wiring terminations is as follows.

Traffic Lights (120-volt ac)	common to 120-volt Neutral red light to Q5 green light to Q6
Panel Indicator Lights (24-volt dc)	common to 24-volt dc Negative red to Q3 green to Q4
LED Lights on Arm (24-volt dc)	common black to 24-volt dc Negative red LED red wire to Q3
Gate Arm Up Limit Switch	switch must be wired for the arm to work switch common to 24-volt dc+ switch point to I3

Gate Arm Down Limit Switch	*this is an option and not always present switch common to 24-volt dc+ switch point to I4
Safety Devices	signal wire to I5 power wires to required voltage terminals

One Loop Detector comes pre-wired for use. This is 3 examples of loop use.

Loop A is typically in front of the gate arm. Loop A can also be used as a “free exit.” A jumper must be installed from the Loop A base terminal #3 to I1, and dip switch #6 and #7 on the back of the detector must be in the OFF position.

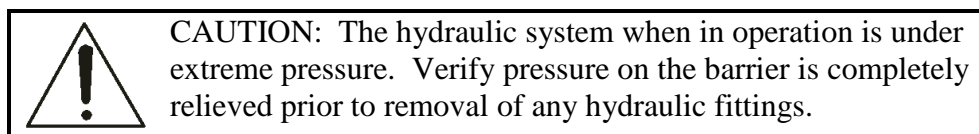
Loop B is typically located just past the gate arm and can be used as a “Pulse On Exit/ POE.” A jumper must be installed from Loop B base terminal #3 to I2, dip switch #6 must be OFF and dip switch #7 must be ON.

Loop C can be a safety loop and is typically located under the gate arm to prevent the gate arm from coming down on a vehicle. A jumper must be installed from the Loop C base terminal #3 to I5, and dip switch #6 and #7 on the back of the detector must be in the OFF position.

****Note: Verify all inputs with actual submittals or supplied schematic, inputs are subject to change per customer requirements.****

2.5 Hydraulic Connections

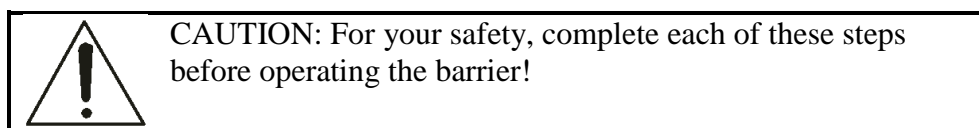
Connect hydraulic lines through conduit to cylinder connection using JIC fittings. As a reference, use environmentally safe oil Mobil EAL 224 or equivalent when adding hydraulic oil to the HPU.



Use care in tightening hydraulic fittings. Extreme torque is usually not required and will damage fitting if done improperly.

2.6 Final Pre-operation Checklist

Before operating the HPU, go through the checklist below and verify that each of these steps has been completed.



- Verify unit has hydraulic fluid to recommended level.
- Verify control unit is plugged in and cable is routed clear of barrier operation.
- Verify area is clear of personnel and other obstructions.
- Ensure supplied power to HPU matches product requirements.
- Verify electrical hookups are completed per electrical wiring diagram matching particular product.

2.6.1 Start up procedure of Hydraulic Pumping units

1. Check the motor rotation by turning the power on at the disconnect switch and manually pushing the motor starter in. (The motor needs to rotate clockwise looking down on motor) Correct if necessary.
2. Bleed the hydraulic lines by loosening the “up” hose fitting at the hydraulic cylinder end (see Figure 1-1c, *Hydraulic Unit Side View*). Fill the hose by turning the hand crank until oil leaks from the loosened fitting. Tighten the fitting and clean up the oil residue.
3. Working from the control panel, raise the barrier. (The procedure for doing this will vary depending on the design of your particular control panel.)
4. You can adjust the up and down speed of the barrier by turning the speed control valves located to the right of the electric motor. The upper valve controls the barrier's rise while the lower valve controls its descent. Turning clockwise will slow the motion while turning counterclockwise will speed up the motion.
5. The hydraulic pump is adjusted at the factory for typical operating conditions. To obtain optimum performance of your barrier, you may have to make a field adjustment to the pump's pressure relief valve, as described below.

Note: When making the adjustments below, be sure not to unscrew and remove the pressure relief valve assembly.

- a. The pump is set at the factory on the low (conservative) end of the operating range. Thus, the field adjustments usually involve turning the pressure relief valve adjustment screw clockwise.
- b. Near the top of the pump on the right-hand side is a hex-shaped cap. Turn the cap counterclockwise and remove it; this will expose an allen-head screw. This allen-head screw controls the pressure relief valve. Turn the screw clockwise to raise the pressure and counterclockwise to lower the pressure.
- c. There are two ways to adjust the pressure relief valve; you may use either one. The preferred method is to adjust the setting until the beam arm just starts to move as the motor is running. Replace the hex-shaped cap to lock and hold the setting. Failing to replace the cap will result in a system leak.
- d. The second method is to use an ammeter and slowly adjust the setting until the relief valve opens at the full load amp rating listed on the side of the motor. Replace the hex-shaped cap to lock and hold the setting. Failing to replace the cap will result in a system leak.

- e. After either method, use an ammeter to verify that the motor does not exceed the full load amp rating when the barrier operates.
6. Check for leaks and correct, if necessary.

3 TROUBLESHOOTING

The table below provides a general guidance on identifying and correcting any problems with your 612x Series HPU. If you encounter problems that you cannot fix, contact B&B ARMOR and we will gladly work with you to correct them.

3.1 612x Series HPU Troubleshooting Guide

The table below provides guidance on identifying and correcting any problems with your 611x series HPU. Please refer to the barrier manual for more detailed troubleshooting guides. If you encounter problems that you cannot fix, contact B&B ARMOR and we will gladly work with you to correct them.

Symptom	Actions
Barrier does not raise up when commanded on control panel	<ol style="list-style-type: none"> 1. Check power 2. Check for binding. 3. Check overload protector 4. Manually raise the barrier to see if problem is mechanical or electrical (see section 3.3). 5. Check PLC input on pumping unit. 6. Check that safeties are clear. 7. Check PLC output on pumping unit 8. Check push button operation 9. Check that speed valves are open.
Barrier does not close when commanded on control panel	<ol style="list-style-type: none"> 1. Check power 2. Check for binding. 3. Check overload protector 4. Manually lower the barrier to see if problem is mechanical or electrical (see section 3.3). 5. Check PLC input on pumping unit. 6. Check that safeties are clear. 7. Check PLC output on pumping unit 8. Check push button operation 9. Check that speed valves are open.
HPU pump will not turn on	<ol style="list-style-type: none"> 1. Check power 2. Check motor overload, press start. <p>Check motor starter.</p>
Hydraulic unit excessively hot	<ol style="list-style-type: none"> 1. Check that the fan is operating properly. 2. Check for correct voltages.
Barrier moves too slowly	<ol style="list-style-type: none"> 1. Check for mechanical binds. 2. Check flow control valve. 3. In extreme cold temperatures, a higher grade hydraulic fluid may be required to keep viscosity constant.

4 WARRANTY

BBRSS warranties for a period of one (1) year FOB manufacturing facility, unless otherwise specified by BBRSS in writing, from defects due to faulty material or workmanship. Damage due to handling during shipment and installation are not covered under warranty. BBRSS assumes no responsibility for service at customer site. BBRSS is in no event responsible for any labor costs under the warranty. Subject to the above limitation, all service, parts, and replacements necessary to maintain the equipment as warranted shall be furnished by others. BBRSS shall not have any liability under these specifications, other than for repair or replacement as described above for faulty product material or workmanship. Equipment malfunction or equipment failure of any kind, caused for any reason, including, but not limited to unauthorized repairs, improper installation, installation not performed by BBRSS authorized personnel, incoming supply power is outside the tolerance for the product, failure to perform manufacturer's suggested preventative maintenance, modifications, misuse, accident, catastrophe, neglect, natural disaster, are not under warranty.

The exclusive remedy for breach of any warranty by BBRSS shall be the repair or replacement at BBRSS's option, of any defects in the equipment. **IN NO EVENT SHALL BBRSS BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGES OR ANY KIND OF PERSONAL DAMAGES.** Except as provided herein, BBRSS makes no warranties or representations to consumer or to anyone else and consumer hereby waives all liability against BBRSS as well as any other person for the design, manufacture, sale, installation, and/or servicing of the Products.

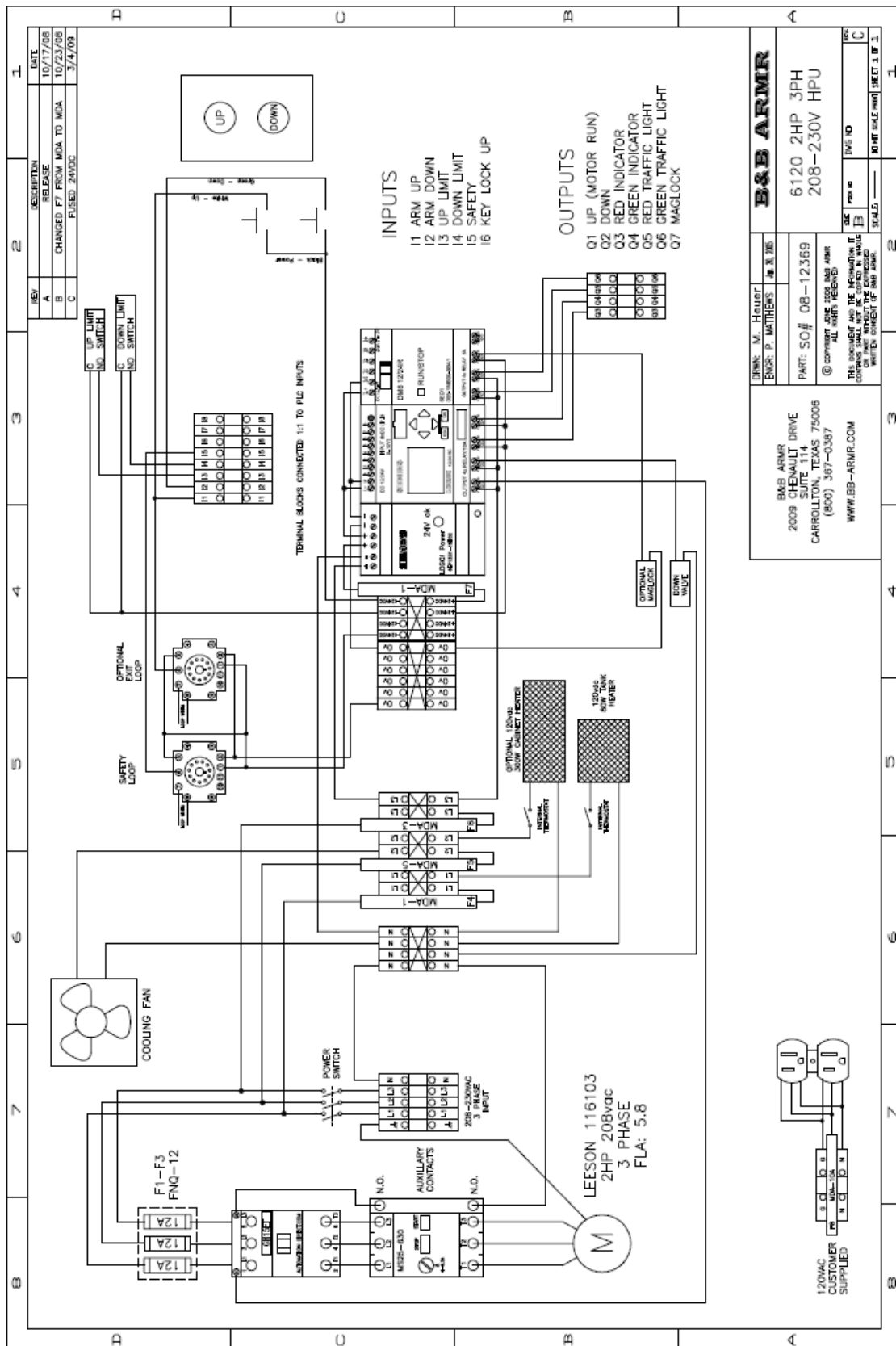
THE FOREGOING WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. NO OTHER WARRANTIES EXIST.

Any modification or alteration by anyone other than BBRSS will render the warranty herein as null and void.

5 APPENDIX

5.1 Electrical Schematic Diagram

The following figure shows a typical electrical schematic for a 612x HPU. The schematic shown is for a typical single lane barrier system.



5.2 Electrical Field Wiring Diagram

The following figure shows a typical field wiring schematic for a 612x HPU.

